



## Technical Information

### Product Description

Lockfast® LF786 is a solvent based activator formulated to enhance the curing process of cyanoacrylate adhesives. Suitable for bonding non-porous synthetic substrates, including plastics and elastomers. It is non-staining on uPVC and has been approved for both indoor and outdoor use, demonstrating no corrosive effects from water droplet exposure or ultraviolet radiation.

- **DMPT-Free Formulation**
- **100% No Stain on uPVC**
- **Internal and External use**

### Physical Properties

Material	
Base	Organic Solvent
Colour	Clear
Flash Point (°C)	<15 (Highly flammable)
Shelf Life	12 months
Viscosity (cP)	Very Low



### Available Sizes

200ml Aerosol

### Fixture Time vs. Activator

Lockfast® LF786 may be used with instant adhesives where a faster cure speed is required. Fixture times of less than 2 seconds can be obtained with most cyanoacrylates. Testing on the parts to measure the effect is recommended.

### Evaporation vs Mass Dispensing

Solvent-based activators utilize the solvent as a carrier medium to deposit the primary active compound onto the bonding substrate. Efficient application minimizes product wastage attributable to over-dispensing. Excessive dispensation can increase surface wetness, potentially flooding the adhesive interface and impairing adhesion performance. A single, controlled spray is sufficient to achieve optimal application, thereby reducing material consumption and operational costs.

### Directions For Use

1. Make sure the surfaces to be bonded are clean and dry.
2. Apply activator to the area to be bonded.
3. Wait for the solvent carrier to evaporate.
4. Apply appropriate Lockfast® cyanoacrylate to one of the surfaces and assemble parts.

### General Information

For information on safe handling of this product consult the Safety Data Sheet (SDS).

### Storage

Store in a cool area and out of direct sunlight.

### Disclaimer

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