

PROCURE®

CYANOACRYLATE PRODUCTS



Industrial Grade Cyanoacrylate Adhesives

Including: surface insensitive, general purpose, gels, low odour, toughened, accelerators, primer and de-bonder.

UK Manufactured Instant Adhesives

CYANOTEC
Procure is a registered trademark of Cyanotec Limited.



High Performance Cyanoacrylate Adhesives

- **Fast Cure**
- **Surface Insensitive**
- **For Difficult to Bond Substrates**

The Procure® high-performance cyanoacrylate adhesives range provides enhanced curing speeds and surface-insensitive properties, allowing them to effectively bond a wide variety of substrates, including challenging materials such as plastics and rubbers.

Each product within this performance range presents its unique features and benefits.



PC1144

- **Fast Cure**
- **Low Viscosity**

Available Sizes:
20g/50g/500g

Ultra-fast curing, penetrating grade for strong bonds on well-mated, non-porous substrates like nitrile and ABS.



PC06

- **Fast Cure**
- **Low Viscosity**

Available Sizes:
20g/50g/500g

Formulated for fast bonding of rubbers and plastics such as Nylon, PBT, PEI, polyurethane and EPDM.



At Cyanotec, we offer personalised guidance to find the right solution for you. If you know the product you need, call us at 01384 294 753 or email your specifications to sales@cyanotec.com for a prompt quote.



PC95

- **Fast Cure**
- **Low Viscosity**

Available Sizes:
20g/50g/500g

Designed to wick into assembled parts, effectively bonds most materials and difficult to bond substrates like rubbers and plastics.



PC01

- **Fast Cure**
- **Medium Viscosity**

Available Sizes:
20g/50g/500g

Used in difficult to bond applications. Ideal for bonding porous or permeable substrates such as leather, fabric, wood and paper.



PC401F

- **Instant Bond**
- **Medium Viscosity**

Available Sizes:
20g/50g/500g

This grade provides quick cure speeds on various substrates, perfect for fast-paced assembly lines requiring near-instant bonding.

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Multi Purpose Cyanoacrylate Adhesives

- **Industrial Grade CA**
- **A Range of Viscosities**
- **For Multiple Materials**

PC20

- **Fast Cure**
- **Penetrating Grade**

Available Sizes:
20g/50g/500g

Designed to bond close-fitting, non-porous surfaces, including rubber, metals, plastics, and glass.



PC07

- **Fast Cure**
- **Medium Viscosity**

Available Sizes:
20g/50g/500g

Medium to high viscosity cyanoacrylate adhesive effectively fills and bonds larger gaps.



PC24

- **Fast Cure**
- **Medium Viscosity**

Available Sizes:
20g/50g/500g

Designed for industrial bonding where a medium to fast cure and larger gap fill is required.



PC50

- **Fast Cure**
- **Medium Viscosity**

Available Sizes:
20g/50g/500g

A medium viscosity cyanoacrylate adhesive, designed for effectively filling and bridging larger bond gaps.



PC16

- **Fast Cure**
- **High Viscosity**

Available Sizes:
20g/50g/500g

Thick Industrial CA - Excellent gap-filling capabilities on vertical, rough and irregular surfaces. suitable for wood, uPVC and metals.



PC22

- **Slow Cure**
- **High Viscosity**

Available Sizes:
20g/50g/500g

An industrial-grade cyanoacrylate, for bonding of rough or irregular surfaces, suitable for most metals, plastics, and rubbers.



PC09

- **Standard Cure**
- **Non Drip - Gel**

Available Sizes:
20g

a standard curing, non drip cyanoacrylate gel. Specially formulated to allow time for alignment of parts before curing.



PC54

- **Fast Cure**
- **Non Drip - Gel**

Available Sizes:
20g

a faster curing, non drip cyanoacrylate gel. Suitable for bonding metals, wood, rubbers and plastics.



Gel

- **Non Drip**
- **Gap-Filling**
- **Vertical Applications**

The Procure® Gel cyanoacrylate adhesives are designed to provide excellent gap-filling capabilities on vertical, and overhead surfaces.



Request a Quote

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Low Odour, Low Bloom Cyanoacrylate Adhesives

- Improved User Comfort
- Low Whitening on Bonded Joints
- Essential when Appearance is Important



Cyanoacrylate adhesives are known to emit a distinctive odour, and in high-moisture environments, users may observe a whitening or blooming effect on the edges of the bonded components. The PROCURE® Low Odour range are high-purity cyanoacrylate adhesives that feature low odour and minimal blooming characteristics. These products are specifically designed for applications where maintaining product appearance is crucial.



PC08

- Fast Cure
- Low Viscosity

Available Sizes:
20g/50g/500g

Designed to wick into assembled parts, effectively bonds most materials and difficult to bond substrates like rubbers and plastics.



Low
5
cPs



PC60

- Fast Cure
- Low Viscosity

Available Sizes:
20g/50g/500g

Ultra-fast curing, penetrating grade for strong bonds on well-mated, non-porous substrates like nitrile and ABS.



Medium
100
cPs



PC03

- Instant Bond
- Medium Viscosity

Available Sizes:
20g/50g/500g

This grade provides quick cure speeds on various substrates, perfect for fast-paced assembly lines requiring near-instant bonding.



High
1200
cPs

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BLOOMING



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CYANOTEC
CREATING BONDS SINCE 2002

Toughened Cyanoacrylate Adhesives

- Improved Flexibility
- Higher Temperature Resistance
- Enhanced Peel and Impact Resistance



Procure® Rubber Toughened cyanoacrylate adhesives provide enhanced adhesion at elevated temperatures and are specially formulated to offer improved flexibility, peel, and impact resistance compared to standard cyanoacrylates.

Formulated for enhanced flexibility makes these adhesives particularly suitable for bonding dissimilar materials that may expand and contract at varying rates, such as different types of metals. Each product within this range presents unique features and benefits.



PC80

- Black - High Temp
- Medium Viscosity

Available Sizes:
20g/50g/500g

A black rubber toughened, high temperature, medium viscosity cyanoacrylate adhesive.



Medium
500
cPs



PC35

- High Temp
- High Viscosity

Available Sizes:
20g/50g/500g

A clear rubber toughened, high temp, high viscosity cyanoacrylate adhesive.



High
1000
cPs



PC85

- High Temp
- High Viscosity

Available Sizes:
20g/50g/500g

A clear rubber toughened, high temp, higher viscosity cyanoacrylate adhesive.



High
3500
cPs



PC1473

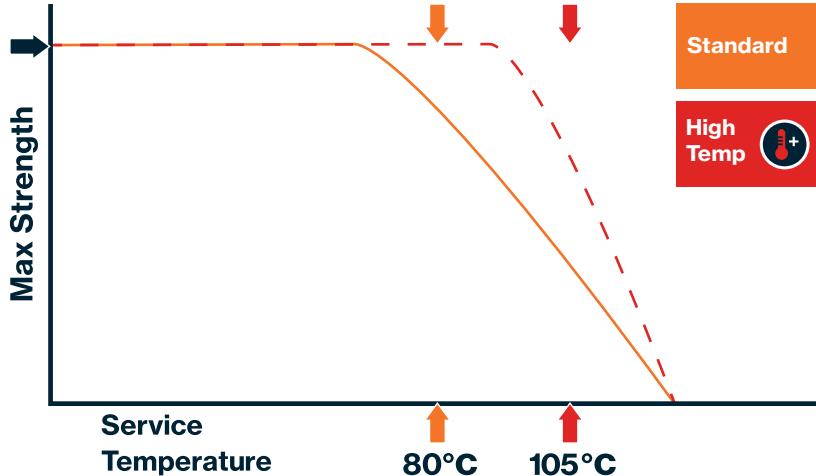
- Black - High Temp
- High Viscosity

Available Sizes:
20g/50g/500g

A black rubber toughened, high temperature, high viscosity cyanoacrylate adhesive.



High
4000
cPs



The graph depicted is not scientific and is for guidance only.



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Activators for Cyanoacrylate Adhesives

- Instant Reliable Bonding
- Specialist Formulations for Specific Materials
- Improved 2nd Generation DMPT-Free Activators



We have developed a new **DMPT Free** range of cyanoacrylate activators. Working with one of the UK's leading cyanoacrylate chemists, we have created a safer, more effective range of DMPT-free activators. Our thorough testing against existing products has improved both performance and surface application. The safer formulation results in reduced information on the safety data sheet whilst out-performing other products in the market, leading us to refer to them as **second-generation DMPT-free activators**.

Aerosol Activators



PC756

- Wood Formulation
- Porous Materials

Available Sizes:
200ml Aerosol

Accelerates cure times, suits porous material applications such as woodworking and furniture assembly.



PC786

- Plastic Formulation
- No Stain on uPVC

Available Sizes:
200ml Aerosol

Delivers fast and reliable curing while eliminating the risk of staining. Suits glazing, upvc and soffit applications.



PC796

- Fast Acting Formula
- Industrial Activator

Available Sizes:
200ml Aerosol

Fast acting industrial formulation. Suits manufacturing, assembly, and industrial repair applications.



Liquid Activator



PC796

- Liquid Formulation
- Fast Acting Formula

Available Sizes:
20ml/50ml/1ltr

Liquid form of our fast acting industrial grade cyanoacrylate activator. Applied by brush or pump spray.



Cyanoacrylate Adhesive Surface Preparation

PC77

- For Difficult Plastics
- Improves Adhesion

Available Sizes:
20ml/50ml/1ltr



Cyanoacrylate Primer enables the adhesion of difficult to bond substrates such as low energy plastics (polypropylene, polyethylene, silicon rubber and even PTFE).

PC68

- Skin Safe Formula
- Disassembles Parts

Available Sizes:
20ml/50ml/1ltr



Cyanoacrylate Debonder removes uncured adhesive, small cured spots, and is suitable for debonding skin (should not be used to de-bond eyelids or lips).

Cyanoacrylate Adhesive Dispensing

We stock a large variety of metal and plastic nozzle tips used to dispense fine amounts of adhesives for precise applications. These nozzles can be fitted directly onto our standard Procure Cyanoacrylate, Procure UV and Lockfast anaerobic products to offer fine bond lines and a controlled flow of thinner grade adhesives. We offer a range of sizes in different gauges allowing you to select the right one for your application needs.

Nozzles

Metal Tip Nozzles



Tapered Tip Nozzles

Plastic tapered tip nozzles used to dispense fine amounts of adhesives for precise applications.

Micro Tips

Extended dispensing tips for glue bottle nozzles. Micro-tips are absolutely essential for precision work, allowing for delicate control over the precise amount of adhesive dispensed.

Gauge Chart	Size Indicator	•	•	•	•	•	•	•	•	•
		17	18	19	20	21	22	23	24	25
	Metal Tip	17	18	19	20	21	22	23	24	25
	Tapered Tip		18		20		22			25
	Colour									



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ADHESIVE CONVERSION CHART

Cyanotec Grades	3M	Bondloc	Cyberbond	Hernon	Loctite	Loxel	Permabond
Cyanoacrylate Adhesives							
<i>High Performance</i>	PC01	SF100	B401	2610	135	401	45, 43
	PC06	SF20	B406	2008	124	406	32/34
	PC95	SB95 / SI40	B495	2008	113	495	-
	PC1144	-	-	-	-	4062	-
<i>Multi Purpose</i>	PC07	-	-	-	407	-	-
	PC16	SB16	B415	2077	117	416	27
	PC20	SB20 / SI5	-	2000	119	420	-
	PC22	PR1500	-	-	121	422	17
	PC24	-	-	2028	-	424	23
	PC50	-	-	-	-	450	-
<i>Low Odour</i>	PC03	LO1000	B403	-	-	403	-
	PC08	LO5	-	-	107	408	61
	PC60	LO100	B460	5008	136	460	63
<i>Rubber Toughened</i>	PC80	-	B480	2241	125	480	29
	PC35	SI100	-	2244	-	435	-
	PC85	-	-	-	-	485	-
	PC1473	-	-	-	-	4211	-
<i>Gel</i>	PC09	SB09 / SI Gel	-	-	127	409	-
	PC54	PR / CA50 Gel	B454	2999	138	454	-
<i>Support Products</i>	PC756 Activator	-	-	-	-	SF 7113	-
	PC786 Activator	-	B7455	-	-	SF 712	-
	PC796 Activator	-	-	-	-	SF 7458 / SF 7455	-
	PC77 Primer	-	B770	9050/9056	-	SF 770	-
	PC68 DeBonder	-	-	-	-	SF 768	-
Anaerobic Adhesives							
<i>Threadlockers</i>	T22	TL22	B222	TM11/7222	420	222	24-18
	T42	TL42	B242	-	423	242	54-03
	T43	TL43	B243	TM44/7243	434	243	55-03
	T70	TL71	B270	TM66	424/427	270	83-54
	T72	TL72	B272	TH68/7277	428	272	86-72
	T90	TL90	B290	RL65/7290	431	290	70-14
<i>Retaining Compounds</i>	R01	-	B601	RL67/7609	822	601	82-21
	R20	RT20	B620	RH98/7620	842	620	86-86
	R38	RT38	B638	RH99	42633	638	85-21
	R41	RT41	B641	-	827	641	53-11
	R48	-	B648	RM88/7640	844	648	83-21
<i>Gasket Makers</i>	G10	GM10	B510	SH55/7510	-	510	59-10
	G18	GM18	B518	SH58/7518	916	518	58-31
	G74	-	B574	-	905	574	58-14
<i>Pipe Sealants</i>	H42	HP69	B542	SM40/7569	946	542	53-14
	P65	PS65	B565	-	923	565	-
	P72	-	B572	-	930	572	18-Oct
	P77	-	B577	SH27/7577	921	577	58-11



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