

LOCKFAST® ENGINEERING ADHESIVES



Premium Performance
Realistic Price

UK manufactured threadlockers, sealants
and retaining compounds.

Trusted by Engineers Since 1993

CYANOTEC

Lockfast is a registered trademark of Cyanotec Limited.



Anaerobic Adhesives

Lockfast high performance, solvent-free, anaerobic adhesives are designed to cure in the absence of air on metal fitting parts. The perfect solution for any of your retaining, thread-locking, sealing and gasketing jobs. Feel free to contact our team for further advice.

Threadlocking

 **T22** Low Strength Non-Permanent Bond

SCREWLOCK

Purple, low strength, low viscosity thread locker. Ideal for small diameter screws and low strength materials.

Available Sizes:
10ml/50ml/250ml Bottle

 **T42** Medium Strength Semi-Permanent Bond

NUTLOCK

Blue, medium strength, general purpose thread locker. Suits less active substrates such as stainless steel.

Available Sizes:
10ml/50ml/250ml Bottle

 **T43** Medium-High Strength Oil Tolerant

NUTLOCK 

Blue, medium strength, oil-tolerant nutlock. Suits fasteners, with minor oil contaminants.

Available Sizes:
10ml/50ml/250ml Bottle

 **T70** High Strength Permanent Bond

STUDLOCK

Green, high strength studlock for permanent locking of threaded fasteners in heavy duty applications.

Available Sizes:
10ml/50ml/250ml Bottle

 **T90** High Strength Penetrating Grade

PRE-ASSEMBLED THREADLOCK 

Green, high strength, very low viscosity Threadlocker designed for pre-assembled threaded fasteners.

Available Sizes:
10ml/50ml/250ml Bottle

Retaining Compounds

 **R01** Strength Permanent Bond

RETAINER

Green, medium to high strength, low viscosity retaining compound. Ideal for filling small gaps.

Available Sizes:
10ml/50ml/250ml Bottle

 **R41** Medium Strength Bearing Fit

RETAINER

Yellow, medium strength, medium viscosity retaining compound. Ideal for bearing fit applications.

Available Sizes:
10ml/50ml/250ml Bottle

 **R38** Ultimate Strength Oil Tolerant

RETAINER 

Ultimate strength, green, high viscosity and oil tolerant retaining compound.

Available Sizes:
10ml/50ml/250ml Bottle

 **R48** High Strength High Temperature

RETAINER 

Green, high strength, low viscosity and high temperature resistant. Suits clearance or press fit applications.

Available Sizes:
50ml/250ml Bottle

Benefits of using Anaerobic Adhesives:

- **Resistant to Vibration**
- **Locks and Seals**
- **Only Cures in Joint**



Request a Quote

At Cyanotec, we are committed to providing you with personalized guidance to identify the most suitable solution for your needs. If you are aware of the product you require and would like to receive a quote, please feel free to call us at **01384 294 753**. Alternatively, you may email your specifications to sales@cyanotec.com, and we will promptly prepare a quote for you.

Threaded Pipe Sealants

H42 Low-Medium Strength Oil Resistant

HYDRAULIC SEALANT

Brown, low to medium strength, oil resistant pipe sealant. Ideal for fine threaded hydraulic and pneumatic fittings.

Available Sizes: 10ml/50ml/250ml Bottle



P77 General Purpose Fast Cure

PIPE SEALANT

Yellow, general purpose, fast cure pipe sealant. Seals and locks threaded metal pipes and fittings.

Available Sizes: 50ml/250ml Bottle Tube

P65 Instant Low Pressure Seal Fast Cure

PIPE SEALANT

Off white, fast cure, instant low pressure pipe sealant. Suits coarse threads, lubricating properties.

Available Sizes: 50ml Bottle Tube

P72 with P.T.F.E. High Temperature

PIPE SEALANT

Off white, slow cure, high temperature pipe sealant with PTFE. Suits coarse threads, allows time for adjustments.

Available Sizes: 50ml/250ml Bottle Tube

Instant Gaskets & Flange Sealants

G10 Slow Cure High Temperature Chemical Resistant

GASKET MAKER

Light red, heat and chemical resistant gasket maker. Suits rigid metal assemblies.

Available Sizes: 50ml/250ml Bottle Tube

G18 Medium Strength Chemical Resistant

GASKET MAKER

Red, fast cure, semi flexible, general purpose gasket maker. Suits casted iron, steel and aluminium assemblies.

Available Sizes: 50ml Bottle

G74 Instant Gasket Oil Tolerant

MULTI GASKET

Orange, fast cure, semi rigid, general purpose gasket maker. Suits cast iron assemblies and pump housings.

Available Sizes: 50ml/250ml Bottle Tube

We could **save** you **time** and **money**!

See our adhesive cross-reference chart on page 23 for suitable replacements for other popular brands of anaerobic adhesives.

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2 Part Adhesives

Structural Adhesives

Acrylic (MMA) Adhesives

Lockfast 1:1 and 10:1 structural methacrylate adhesives.

1:1 Acrylics

Product	Packaging
LF121 Pink & Green	25ml Syringe
LF121 Pink & Green	400ml Kit
82105 1:15 Min MMA Grey	400ml Cartridge
82115 1:15 Min MMA Grey	400ml Cartridge
82005 1:15 Min MMA Clear	50ml Cartridge

10:1 Acrylics

81110 10:10 Min MMA Grey	50ml/490ml Cartridge
81120 10:120 Min MMA Grey	50ml/490ml Cartridge
81130 10:130 Min MMA Grey	50ml/490ml Cartridge
81215L 10:115 Min Low Odour MMA Black	50ml/250ml/490ml



Epoxy Adhesives

Lockfast ultra clear, epoxy adhesive. Ideal for bonding and filling a wide range substrates. Feel free to contact our team for further advice.



Epoxy Repair Sticks

Lockfast epoxy putty compounds, for your maintenance and quick repair needs. Ideal to bond, fill and rebuild parts.

Product	Packaging
LF220 5 Min Epoxy	25ml Syringe



Rigid PU Adhesive

Lockfast PU Resins are a 2-part system, designed to allow fast and easy repairs to plastic parts.



Product	Packaging
5601 Rigid 1 Min	50ml Cartridge



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ADHESIVE CONVERSION CHART

Cyanotec Grades	3M	Bondloc	Cyberbond	Hernon	Loctite	Loxel	Permabond
Cyanoacrylate Adhesives							
<i>High Performance</i>	PC01	SF100	B401	2610	135	401	45, 43
	PC06	SF20	B406	2008	124	406	32/34
	PC95	SB95 / SI40	B495	2008	113	495	-
	PC1144	-	-	-	-	4062	-
<i>Multi Purpose</i>	PC07	-	-	-	407	-	-
	PC16	SB16	B415	2077	117	416	27
	PC20	SB20 / SI5	-	2000	119	420	-
	PC22	PR1500	-	-	121	422	17
	PC24	-	-	2028	-	424	23
	PC50	-	-	-	-	450	-
<i>Low Odour</i>	PC03	LO1000	B403	-	-	403	-
	PC08	LO5	-	-	107	408	61
	PC60	LO100	B460	5008	136	460	63
<i>Rubber Toughened</i>	PC80	-	B480	2241	125	480	29
	PC35	SI100	-	2244	-	435	-
	PC85	-	-	-	-	485	-
	PC1473	-	-	-	-	4211	-
<i>Gel</i>	PC09	SB09 / SI Gel	-	-	127	409	-
	PC54	PR / CA50 Gel	B454	2999	138	454	-
<i>Support Products</i>	PC756 Activator	-	-	-	-	SF 7113	-
	PC786 Activator	-	B7455	-	-	SF 712	-
	PC796 Activator	-	-	-	-	SF 7458 / SF 7455	-
	PC77 Primer	-	B770	9050/9056	-	SF 770	-
	PC68 DeBonder	-	-	-	-	SF 768	-
Anaerobic Adhesives							
<i>Threadlockers</i>	T22	TL22	B222	TM11/7222	420	222	24-18
	T42	TL42	B242	-	423	242	54-03
	T43	TL43	B243	TM44/7243	434	243	55-03
	T70	TL71	B270	TM66	424/427	270	83-54
	T72	TL72	B272	TH68/7277	428	272	86-72
	T90	TL90	B290	RL65/7290	431	290	70-14
<i>Retaining Compounds</i>	R01	-	B601	RL67/7609	822	601	82-21
	R20	RT20	B620	RH98/7620	842	620	86-86
	R38	RT38	B638	RH99	42633	638	85-21
	R41	RT41	B641	-	827	641	53-11
	R48	-	B648	RM88/7640	844	648	83-21
<i>Gasket Makers</i>	G10	GM10	B510	SH55/7510	-	510	59-10
	G18	GM18	B518	SH58/7518	916	518	58-31
	G74	-	B574	-	905	574	58-14
<i>Pipe Sealants</i>	H42	HP69	B542	SM40/7569	946	542	53-14
	P65	PS65	B565	-	923	565	-
	P72	-	B572	-	930	572	18-Oct
	P77	-	B577	SH27/7577	921	577	58-11

CYANOTEC

CREATING BONDS SINCE 2002

📍 Cyanotec Ltd,
Bay 2 Building 62,
Third Avenue,
Pensnett Trading Estate,
Kingswinford,
West Midlands DY6 7XT



01384 294 753



sales@cyanotec.com



cyanotec.com in X YouTube f Instagram

