

CYANOTEC

PRODUCT GUIDE



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BASA
BRITISH ADHESIVES &
SEALANTS ASSOCIATION

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Creating Bonds Since 2002

Tim Lucas the founder of Cyanotec Ltd, began his career at one of the world's leading adhesive brands.

A strong focus on creating bonds led to his position at TLIP Adhesives as UK Sales Director. They were acquired by a global adhesives company. After supplying adhesives in larger palletised quantities, this company found out they could not maintain the "little and often" pace that TLIP customers were used to. It was Tim's task to locate a distributor to take on these accounts.

There was a gap in the adhesive market that Tim recognized, that would enable him to keep supplying his loyal customers in smaller quantities and in a variety of grades at a reasonable price.

It was the global adhesive company that supported Tim's transition from his role within their business to starting a new business to serve these customers. In subsequent years this relationship led Cyanotec to become the UK distributor for Mitre Mate Classic and Bison Adhesives.

With a 950 square foot unit in Willenhall, West Midlands, Cyanotec was founded in 2002 with a mission to serve both large and small businesses with quality, flexibility, and reliability.

During 2004, an opportunity was identified in the adhesive market, and the company decided to offer customers a private labelling service. Now, thanks to on site decanting and digital printing facilities, over 95% of products can be own-branded to incorporate customers' company branding and information in a variety of packaging options.

Twenty years on, because of continued year on year growth, Cyanotec now operate from an impressive 7,000 square foot facility in Kingswinford, West Midlands, and has established itself as a dependable name in the adhesives market.

What we aim to provide:

- **Quality**
Rest assured; our products are selected with quality in mind. We have strong relationships with UK manufacturers. Our products are guaranteed with batch codes for their recommended shelf-life.
- **Flexibility**
Eliminate the need for large stock holdings of perishable products. Money is often tied up in stock that can degrade overtime. Keep your stock fresh by ordering lower quantities to suit your business needs.
- **Reliability**
Reduce long waiting times for delivery of goods. The standard time for ordering adhesives in bulk can be anywhere from 4 to 8 weeks. Cyanotec aims to deliver within 2-3 days (UK) in most cases.



PROCURE
Cyanoacrylate Products

CYANOACRYLATE PRODUCT GUIDE

CYANOTEC
Creating Bonds



CYANOACRYLATES

Procure cyanoacrylates are specially formulated to offer excellent adhesion on a wide range of substrates. Feel free to contact our team for further advice.

High Performance

Procure high performance, cyanoacrylate adhesives offer superior performance for bonding the most difficult of substrates, such as plastics and rubbers.



Product	Viscosity	Description	Packaging
PC01	100	Medium viscosity, used in difficult to bond applications.	20g/50g/500g
PC06	20	Fast rubber bonding.	20g/50g/500g
PC95	40	Thin grade, used in difficult to bond applications.	20g/50g/500g
PC1144	5	Ultra-fast penetrating grade.	20g/50g/500g
PC401F	100	Medium viscosity, fast bonding adhesive.	20g/50g/500g



Low Odour

Procure low odour, low bloom (non whitening) and foam safe cyanoacrylate adhesives.



Product	Viscosity	Description	Packaging
PC03	1200	High viscosity, low bloom, low odour.	20g/50g/500g
PC08	5	Low viscosity, low bloom, low odour.	20g/50g/500g
PC60	100	Medium viscosity, low bloom, low odour.	20g/50g/500g



Multi Purpose

Procure multi-purpose, cyanoacrylate adhesives are offered in a selection of viscosities for bonding a diverse range of materials.



Product	Viscosity	Description	Packaging
PC07	700	Medium to high viscosity plastic and rubber bonder.	20g/50g/500g
PC16	1500	High viscosity, fast cure.	20g/50g/500g
PC20	5	Low viscosity, penetrating grade.	20g/50g/500g
PC22	2500	Very high viscosity, slow cure.	20g/50g/500g
PC24	120	Medium viscosity, fast cure, general grade.	20g/50g/500g
PC50	300	Medium-thick, fast cure, general grade.	20g/50g/500g



Rubber Toughened

Procure rubber toughened adhesives offer improved adhesion in higher temperatures (up to 125 °C) and humid environments. They allow improved flexibility, peel and impact resistance compared to normal cyanoacrylates. Excellent rubber to metal bonder.



Product	Viscosity	Description	Packaging
PC80	500	Medium viscosity, black, rubber toughened.	20g/50g/500g
PC35	1000	High viscosity, clear, rubber toughened.	20g/50g/500g
PC85	3500	High viscosity, clear, rubber toughened.	20g/50g/500g
PC1473	4000	High viscosity, black, rubber toughened.	20g/50g/500g





CYANOACRYLATES

Gel

Procure non-run, surface insensitive gels for vertical and gap-filling applications. Will bond/fill most materials such as metals, rubbers, plastics, leathers, woods, etc.



Product	Viscosity	Description	Packaging
PC09	Gel	Standard cure, good gap fill, clear, non-drip.	20g Tube
PC54	Gel	Fast cure, good gap fill, clear, non-drip.	20g Tube













SUPPORT PRODUCTS

Procure support products for use alongside other products in our range. From debonder; for removing adhesive, to a range of primers and activators to provide more control of the cure consistency, for the bond you need. Feel free to contact our team for further advice.

Product	Description	Packaging
PC750 Activator	Used on wood and natural materials.	200ml/400ml Aerosol
PC760 Activator	Fast evaporating, liquid activator.	1ltr Tin
PC780 Activator	Used on plastics, low stain product.	200ml Aerosol
PC790 Activator	Fast acting, good cure through gaps.	20ml/63ml Bottle/200ml Aerosol/1ltr Tin
PC77 Primer	Liquid primer for use on low energy plastics/rubbers.	20ml Bottle/50ml Bottle/1ltr Tin
PC68 Debonder	Used to remove cured cyanoacrylate.	20ml Bottle/1ltr Tin



We stock a large variety of metal and plastic nozzle tips used to dispense fine amounts of adhesives for precise applications such as model making. These nozzles can be fitted directly onto our standard Procure Cyanoacrylate, Procure UV and Lockfast anaerobic products to offer fine bond lines and a controlled flow of thinner grade adhesives. We offer a range of sizes in different gauges allowing you to select the right one for your application needs.

Gauge Chart		Size Indicator	•	•	•	•	•	•	•	•	•	•	
		Metal Tip	17	18	19	20	21	22	23	24	25	26	27
		Tapered Tip		18		20		22			25		
		Colour											



LOCKFAST
Engineering Adhesives

ENGINEERING ADHESIVES PRODUCT GUIDE

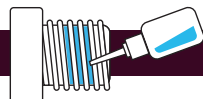
CYANOTEC
Creating Bonds

ENGINEERING ADHESIVES

Lockfast engineering adhesives offer outstanding performance across a wide range of applications.

ANAEROBIC

Lockfast high performance, solvent-free, anaerobic adhesives are designed to cure in the absence of air on metal fitting parts. The perfect solution for any of your retaining, thread-locking, sealing and gasketing jobs. Feel free to contact our team for further advice.



THREADLOCKERS

Product	Viscosity	Strength	Description	Packaging
T22	Low	Low	Non-permanent bond screwlock.	10ml/50ml/250ml Bottle
T42	Medium	Medium	Original formula, semi-permanent bond nutlock.	10ml/50ml/250ml Bottle
T43	Medium	Med-High	Oil tolerant, semi-permanent bond nutlock.	10ml/50ml/250ml Bottle
T70	Medium	High	Permanent bond studlock.	10ml/50ml/250ml Bottle
T71	Low	High	Permanent bond studlock.	10ml/50ml/250ml Bottle
T72	High	High	High temperature, permanent bond studlock.	50ml/250ml Bottle
T90	Very Low	High	Penetrant, permanent bond threadlock.	10ml/50ml/250ml Bottle



RETAINERS

Product	Viscosity	Strength	Description	Packaging
R01	Low	Med-High	Permanent bond retainer.	10ml/50ml/250ml Bottle
R20	High	Med-High	High temperature retainer.	50ml/250ml Bottle
R38	High	High	Ultimate strength, oil tolerant retainer.	10ml/50ml/250ml Bottle
R41	Medium	Medium	Bearing fit retainer.	10ml/50ml/250ml Bottle
R48	Low	High	High temperature retainer.	10ml/50ml/250ml Bottle



GASKETS

Product	Viscosity	Strength	Description	Packaging
G10	High	Low	High temperature, chemical resistant, slow cure gasket maker.	50ml/250ml Tube
G18	High	Low	Chemical resistant, slow cure gasket maker.	50ml/250ml Tube
G74	High	Medium	Oil tolerant multi gasket.	50ml/250ml Tube



ENGINEERING ADHESIVES



ANAEROBIC - SEALANTS

Product	Viscosity	Strength	Description	Packaging
H42	Medium	Low-Med	Oil, fuel & chemical resistant hydraulic sealant.	10ml/50ml/250ml Bottle
P72	Very High	Low	Slower cure, high temperature, PTFE pipe sealant.	50ml/250ml Tube
P77	High	Medium	Fast curing, general purpose pipe sealant.	50ml/250ml Tube
P65	Very High	Low	Fast curing, PTFE pipe sealant.	50ml/250ml Tube



ACRYLIC

Lockfast LF121 is a fast-curing, toughened acrylic, structural adhesive that will bond almost any material including most metals, plastics, glass, wood, concrete, GRP, modern composites, stone, jewels and much more, in any combination. Feel free to contact our team for further advice.

Product	Viscosity	Strength	Description	Packaging
LF121	High	Structural	Fast cure, toughened acrylic, metal bonder.	25ml Syringe/ 50ml Cartridge/400ml Kit



EPOXY

Lockfast ultra clear, epoxy adhesives. Ideal for bonding and filling a wide range of substrates. Feel free to contact our team for further advice.

Product	Viscosity	Strength	Description	Packaging
LF230	High	High	30 minute cure, ultra clear, solvent free epoxy.	50ml Cartridge
LF220	High	High	5 minute cure, ultra clear, solvent free epoxy.	25ml Syringe/ 50ml Cartridge



EPOXY PUTTY

Lockfast epoxy putty compounds, for your maintenance and quick repair needs. Ideal to bond, fill and rebuild parts.

Product	Description	Packaging
Steel	Hand-mixable, steel-reinforced, non-rusting.	90mm/175mm Stick
Aluminium	Fast-setting, aluminium-reinforced.	175mm Stick
Quick Repair	Universal, hand-mixable, fast-setting.	175mm Stick
Aqua	Bond fill repair in wet conditions.	175mm Stick



ENGINEERING ADHESIVES

PU RESIN

Lockfast PU Resins are a 2-part system, designed to allow fast and easy repairs to plastic parts.

Product	Viscosity	Strength	Description	Packaging
5601	High	High	Black, 2-part, rigid plastic, 1 minute, odourless polyurethane adhesive.	50ml Cartridge
5605	High	High	Grey, 2-part, rigid plastic, 5-minute, odourless polyurethane adhesive.	50ml Cartridge
5801	High	High	Black, 2-part, semi-rigid plastic, 1 minute, odourless polyurethane adhesive.	50ml Cartridge



WATER BASED ADHESIVES

Lockfast water based adhesives, including Aliphatic and PVA's, offer excellent adhesion to both soft and hardwoods in woodwork assemblies.

Product	Viscosity	Strength	Description	Packaging
D2	Medium	Standard	White, high quality PVA adhesive.	50ml/250ml/320ml Bottle
D3	High	Standard	White, water resistant, high quality PVA adhesive.	50ml/250ml/320ml Bottle
Aliphatic	High	High Tack	Yellow, water resistant and fast setting PVA.	50ml/250ml/320ml Bottle



SEALANTS

Lockfast RTV silicone range for filling and sealing.

Product	Viscosity	Strength	Description	Packaging
Clear RTV Silicone	High	Low	Excellent adhesion and gap fill.	310ml Cartridge
White RTV Silicone	High	Low	Excellent adhesion and gap fill.	310ml Cartridge
Black RTV Silicone	High	Low	Excellent adhesion and gap fill.	310ml Cartridge





PROCURE_w
Adhesives

UV ADHESIVE PRODUCT GUIDE







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Creating Bonds

UV ADHESIVES

Procure UV offers crystal clear, precision adhesion for a variety of bonding applications. Designed to cure rapidly when exposed to UV light, these adhesives provide a host of bonding and potting solutions across many industries.

Glass





Procure UV adhesives for glass are ultra-clear, and can be used for a wide range of glass, metal and plastic assemblies.

	Product	Viscosity	Description	Packaging
 	94116	100	Low viscosity, low bubble formation, good flow.	30ml Syringe/50ml/1ltr Bottle
 	94130	2200	General bonder, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94152	19000	High strength, high viscosity bonder.	30ml Syringe/50ml/1ltr Bottle



Plastic





Procure UV adhesives for plastic, ideal for bonding or potting a range of plastic materials, these include PVC, PC, PET, ABS, Polyurethane, Acrylic, Polysulfone, PETG, Polystyrene, PEEK, Polyimide, PV Alloys, Composites, Nylon, FRP, plastic lamination and plastic housing assemblies.

	Product	Viscosity	Description	Packaging
 	94320	500	Housing assembly and window bonding, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94326	6000	Display, aerospace, automotive assembly and potting, high viscosity.	30ml Syringe/50ml/1ltr Bottle



Optical









Procure UV adhesives for lenses. Designed to bond glass to itself and a wide variety of metal surfaces including glass lenses, prisms, and mirrors for the transportation industry.

	Product	Viscosity	Description	Packaging
 	94435	1200	Bonding of lenses, prisms and fibre optic butt bonding, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94450	11000	Bonding of lenses, prisms and fibre optic butt bonding, high viscosity.	30ml Syringe/50ml/1ltr Bottle



Windscreen









Procure UV adhesives for windscreens can be used for a range of windscreen potting and chip repairs.

	Product	Viscosity	Description	Packaging
 	94200	10	Wicking grade for hairline cracks, ultra-low viscosity.	10ml Dropper Bottle/30ml Syringe/50ml/1ltr Bottle
 	94220	20	Low viscosity for star and hairline cracks.	10ml Dropper Bottle/30ml Syringe/50ml/1ltr Bottle
 	94240	40	Medium viscosity for star cracks and bullseye repair.	10ml Dropper Bottle/30ml Syringe/50ml/1ltr Bottle
 	94500	900	High viscosity for pit fill repair.	10ml Dropper Bottle/30ml Syringe/50ml/1ltr Bottle



Medical









Procure UV adhesives for medical equipment can be used for a wide range of disposable medical equipment such as syringes, respiratory masks, tube sets, catheters, etc.

	Product	Viscosity	Description	Packaging
 	94011	600	Needle hub bonder, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94025	5000	Tube set oxygenators and reservoirs, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94027	1200	Face masks, tube sets and fittings, high viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94031	150	Highly plasticised grade for masks and butterfly sets, medium viscosity.	30ml Syringe/50ml/1ltr Bottle



Electronics

Procure UV adhesives for electronics can be used for a wide range of electronic assembly applications such as potting, encapsulation, glob top, etc.

	Product	Viscosity	Description	Packaging
 	94710	18000	High viscosity encapsulant glob top application.	30ml Syringe/50ml/1ltr Bottle
 	94725	700	Potting and tamper proofing, medium viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94750	175	Tough, fast cure conformal coating, medium viscosity.	30ml Syringe/50ml/1ltr Bottle
 	94760	50000	Potting and encapsulation grade, high viscosity.	30ml Syringe/50ml/1ltr Bottle



MITRELOCK

Wood Mitre Adhesive



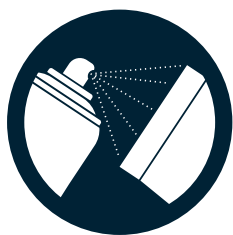
MITRELOCK

Wood Mitre Adhesive



LOCKS IN SECONDS

Mitrelock dramatically reduces assembly time on natural materials such as MDF, hard and soft wood, paper, cardboard, and leather. The combination of Mitrelocks Adhesive and Activator gives the user a reliable command cure. Mitrelock locks in seconds using three simple steps.



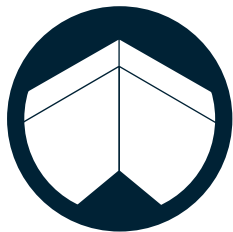
STEP 1.

Spray Activator on to one surface and allow to dry.



STEP 2.

Apply Adhesive to the other surface.



STEP 3.

Assemble parts.
Locks in seconds.



Adhesive		Activator
Colour	Clear	Colourless
Shelf Life	12 months	-
Standard Kit		
1 x 50g Adhesive		
1 x 200ml Activator		

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